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REVISION	HISTORY

	REVISION HISTORY				
REV	DESCRIPTION	SALES	RFS	DATE	APPROVED
Α	INITIAL RELEASE	DR	RFI-137341	11.11.20	DR
В	UPDATE MECHANICAL DWG	JM		3/12/2021	DR
С	Update UN code and capacity to match Samsung cell spec (Changes in Yellow)	JM		3/18/2021	DR
D	CELL: INR18650-35E change to CELL: LR1865HB, CHARGE CURRENT: 0.5C change to CHARGE CURRENT: 0.3C MAX	DR	27637	5/18/2021	DR
	REC. CHARGE CUT OFF: BY CURRENT 50mA OR TIMER 4H change to REC. CHARGE CUT OFF: BY CURRENT 67mA OR TIMER 6H				
Е	INTERNAL IMPEDANCE: ≤135 mΩ change to NTERNAL IMPEDANCE: ≤220 mΩ	DR	27643	6/10/2021	DR
	OVER CURRENT DETECTION: 3.5A to 6.5 A (20 to 28msec. DELAY) change to OVER CURRENT DETECTION: 4.0A to 7.0A (8 to 15msec. DELAY)				
F	Update model to BL3500C1865001S1PCMK, charge current to 0.5CMax, update label drawing	DR	27773	2/27/2023	DR
G	Update label and model on title to 1INR19/73	DR		3/21/2023	DR
G1	Update on the label IEC to 1INR19/66	DR	27796	5/6/2023	DR
Н	Add the updated EU battery compliant label and the Declaration page	DR	27859	2/17/2025	DR
Ι	Update the discharge temperature range from -10°C TO +60°C to -20°C TO +60°C	JH	RFI-178161	2/28/2025	DR

See Page 2 for important battery warranty and usage information.

Foot Note:

Globtek Inc. will not be liable for the safety and performance of these power supplies if unauthorized access and repair occurs. End user should consult applicable UL, CSA or EN standards for proper installation instruction.

Limitation of Use:

Globtek product are not authorized for use as mission critical components in life support hazardous environment, nuclear or aircraft applications without prior written approval from the CEO of Globtek Inc. Contents of this document are subject to change without prior notice

GlobTek, Inc.	Drawing Title: Li-Ion Battery Pack, 1S1P, 3350mAh	
www.globtek.com		
186 Veterans Drive, Northvale, NJ 07467	MODEL NO: 1INR19/73	
Tel. 201-784-1000 Fax 201-784-0111	PART NO: BL3500C1865001S1PCMK	REV I

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By customer signing or accepting this document, they agree to acknowledge, accept, AND REGULARLY REVIEW the Guidelines and cautions, Safety Notes, and Safety Precautions published on GlobTek's website http://en.globtek.com/safety-cautions.php#.UUD-NRzU 18

GlobTek offers a 5-year warranty on workmanship and electrical components assembly on all new battery pack products excluding the battery cells themselves which are covered by the Manufacturer's original warranty at their published warranty period. Please refer to the manufacturer's manufacturer's warranty policy for cells. For GlobTek brand cells, GlobTek provides a 12-month warranty for Li-lon batteries. The warranty period is based upon the expectation that the battery will deliver 80% of its initial capacity after 300 cycles at low to moderate power loads. High power loads may cause a battery to reach 80% of initial capacity in less than the 12-month warranty period. Li-lon batteries will continue to operate below the 80% capacity threshold; however, the capacity (run time) delivered between charges will continue to decrease.

The purchaser of GlobTek battery pack products (Customer) agrees that they are a "Sophisticated user" who understands battery technology and that it is their sole responsibility to determine suitability of the product described for their application and to take precautions for protection against any hazards attendant to the handling and use of the product. GlobTek products are only designed for professional use and integration by companies into their products and may not be used by consumers directly. GlobTek provides batteries and battery packs as a component of an end system.

The acceptance of GlobTek specifications, the information on this page and use of the product(s) described in this or other GlobTek documents indicate that the product was qualified for use (tested and/or sample waiver signed), and the acceptance and binding of the customer to GlobTek terms and conditions, which supersede all other agreements, terms and conditions (http://en.globtek.com/terms-and-conditions/).

Customer Approval of Specification:

Please approve, sign and send back to GlobTek so we can complete order processing.

A delay in receipt of this form will delay delivery schedule.

Company Name:

Customer P/N:

Quote Number:

Date:

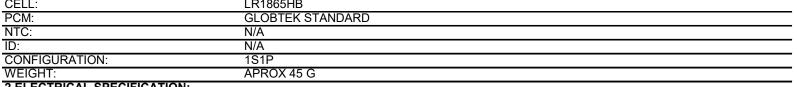
Authorized Representative Name:

Authorized Representative Signature:

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1.GENERAL SPECIFICATION:

BATTERY WITH SAFETY	Y CIRCUIT AND PLASTIC HOUSING
CELL	I D1965UD







2	.EL	EC.	TRIC	:AL	SPI	ECIF	CA.	TION:	
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2.ELECTRICAL SPECIFICATION:	
RATED CAPACITY:	3350 mAh
NOMINAL VOLTAGE:	3.6
WATT-HOUR RATING:	12.06Wh
CHARGING METHOD:	CONSTANT CURRENT + CONSTANT VOLTAGE
MAX. CHARGE VOLTAGE [V]:	4.2
CHARGE CURRENT:	0.5C MAX

REC. CHARGE CUT OFF:	BY CURRENT 67mA OR TIMER 6H
MAX. CONTINUOUS DISCHARGE CURRENT:	2A
DEC DISCHARCE CUT OFF.	2 01/

REC. DISCHARGE CUT OFF: 2.8V INTERNAL IMPEDANCE: ≤220 mΩ

EXP. CYCLE LIFE: >500 CYCLES > 70% OF INITIAL CAP. (0,5C/0,5C)

CELL PROTECTION:

OVER CHARGE DETECTION: 4.25 ±0.03V

(0.8 TO 1.2 SEC. DELAY, RESUME 4.19±0.03V)

OVER DISCHARGE DETECTION: 2.80 ±0.05V

(130 to 160msec. DELAY, RESUME 3.0±0.05V)

OVER CURRENT DETECTION: 4.0A to 7.0A (8 to 15msec. DELAY)

3. AMBIENT CONDITIONS

TEM	IPER/	ATUF	RE RA	ANGE:
-----	-------	-------------	-------	-------

CHARGE:	0 TO +45°C
DISCHARGE:	-20 TO +60°C

CHARGE RETENTION/STORAGE [%]: 1 YEAR AT -20 TO +20°C >80% 3 MONTHS AT -20 TO +45°C >80%

1 MONTH AT -20 To +60°C >80%

HUMIDITY: 60 ±25%RH

4.ENVIORMENTAL AND SAFETY

PLEASE FOLLOW GlobTek, Inc. HANDLING AND SAFETY PRECAUTIONS FOR Lilon & LiPolymer.

5. CELL REGULATORY APPROVALS:

UL1642

6. BATTERY PACK APPROVALS:

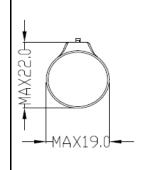
RoHS:	COMPLIES WITH EU 2002/95/EC AND CHINA SJ/T 11363-2006
CE Mark:	COMPLIES WITH 2013/56/EU EN61000-6-1:2007, EN61000-6-3:2007

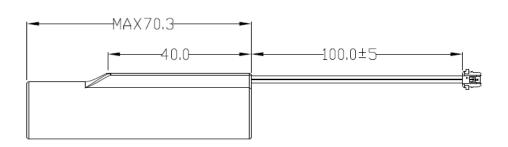
TRANSPORTATION:	PACK DESIGNED TO MEET un38.3
UL:	Design to meet UL2054, IEC62133

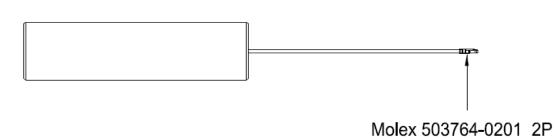
€ GlobTek, Inc.	Drawing Title: Li-Ion Battery Pack, 1S1P, 3350mAh	
www.globtek.com		
186 Veterans Drive, Northvale, NJ 07467	MODEL NO: 1INR19/73	
Tel. 201-784-1000 Fax 201-784-0111	PART NO: BL3500C1865001S1PCMK	REV I

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DIMENSIONS:	70.3(mm) x 19(mm) Max.
SHRINK WRAP:	Blue PVC with GlobTek Brand
WIRE TYPE:	UL1571- 28AWG
WIRE LENGTH:	100mm +/- 5.0
WIRE POLARITY:	RED POSITIVE (+)
WIRE POLARITY:	BLACK NEGATIVE (-)
STRIP LENGTH:	CUT BLUNT
TIN LENGTH:	N/A
ADDITIONAL REQUIREMENTS:	N/A







P2 P1

FRONT VIEW

P1:Red UL1571-28# P+ P2:Black UL1571-28# P-

ADDITIONAL OUTPUT PLUG OPTIONS ARE AVAILABLE BY CLICKING THIS LINK.

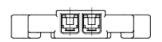
STANDARD PLUGS AND CONNECTORS CAN BE SEEN ONLINE BY CLICKING THIS LINK

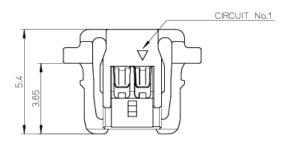
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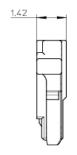
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7. OUTPUT CONNECTOR:

ACTUAL CONNECTOR'S, OVERMOLDS, MAY VARY SLIGHTLY FROM THE PICTURE BELOW







EQUIVALENT	Y/N	
PLUG TYPE	Υ	Molex 503764-0201, 2 POS
OVER MOLD ORIENTATION	Υ	with overmold
CONTACTS	Υ	Molex 503765 (2 req'd)
PIN 1	Υ	RED(+)
PIN 2	Υ	BLACK(-)
ADDITIONAL REQUIREMENTS		N/A

ADDITIONAL OUTPUT PLUG OPTIONS ARE AVAILABLE BY CLICKING THIS LINK.
STANDARD PLUGS AND CONNECTORS CAN BE SEEN ONLINE BY CLICKING THIS

€ GlobTek, Inc.	Drawing Title: Li-Ion Battery Pack, 1S1P, 3 <mark>350</mark> mAh	
www.globtek.com		
186 Veterans Drive, Northvale, NJ 07467	467 MODEL NO:1INR19/73	
Tel. 201-784-1000 Fax 201-784-0111	PART NO: BL3500C1865001S1PCMK	REV I

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8. LABEL:

MATERIAL:	TBD
BACKGROUND COLOR:	WHITE
TEXT COLOR:	BLACK
LABEL WIDTH: (mm)	45.0 mm
LABEL HEIGHT: (mm)	18.0 mm
ADDITIONAL REQUIREMENTS:	N/A



QR Information

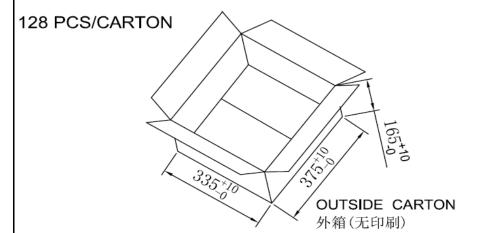
- 1.PN:BL3500C1865001S1PCMK
- 2. Capacity: 3350mAh 12.06Wh
- 3. https://www.globtek.com/pdf/manual-datasheets/BL3500C1865001S1PCMK.pdf

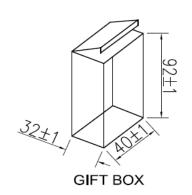
GlobTek [*] , Inc.	Drawing Title: Li-Ion Battery Pack, 1S1P, 3350mAh	
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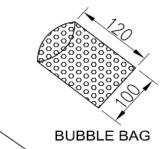
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9. PACKAGING:

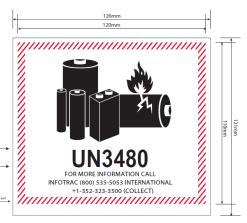
PE BAG SIZE	120*100mm
CARTON SIZE:	335*375*165mm
QUANTITY PER CARTON:	128pcs
G.W.	TBD











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Certified to ISO 9001:2015 ISO 9001:2015 00121Q35204R4M/3200 10001891 OM15 ISO 13485-2016 COC21QV20029R3M/3200 ISO 14001:2015 00121E32243R3M/3200

Delivering leading edge, innovative power solutions since 1984

Declaration of Conformity to EU 2023/1542 battery labeling & waste management directive

GlobTek, Inc. Model, Part, Product Description

Part: BL3500C1865001S1PCMK Lithium -Ion Battery 3.6V, 3350mAH, 12.06Wh IEC Designation: 1INR19/73

GlobTek, Inc., presents this declaration, that the product listed meets Regulation (EU) 2023/1542 of the European Parliament and of the council 2023/1542 of 12 July concerning batteries and waste batteries, amending Directive 2008/98/EC and Regulation (EU) 2019/1020 and repealing Directive 2006/66/EC

Declaration for this specific battery part number:

This battery bears the CE marking.

(Reg 8/18/24)

The battery does not contain Mercury, Cadmium or Lead Substances above the limits set in the EU battery regulation.

(Req 8/18/24)

Substance	Weight limit (w/w) %
Lead (Pb)	0.004%
Cadmium (Cd)	0.002%
Mercury (Hg)	0.0005%

GlobTek, Inc. ensures this battery has labeling listing manufacturer, battery category, and any other hazardous substances present in the battery other than Mercury, Cadmium or Lead. (Reg 8/18/25)

GlobTek, Inc. ensures that this battery has labeling listing it's capacity in mAhs. 950mAh (Req 8/18/26)

This battery has a **QR code** with the required defined information.

(Req 2/18/27)

Link to the GlobTek Part Specification / Data Sheet

Conformity with the currently applicable articles is described in the technical documentation

This battery has markings to identify the need for separate collection once they are waste.

(Reg 12/31/27)

This declaration by GlobTek, Inc has been issued after performing a conformity assessment under project: BL3500C1865001S1PCMK Checklist for EU 2023-1542 battery labeling compliance 9/11/24 thru 12/17/25

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SHEET 8 of 9

Battery Pack Labeling: 400-03010068(R) BL3500C1865001S1PCMK LABEL Rev: A2 11/5/24



This declaration does not exceed general terms and conditions of the sale unless specified below.

Globtek makes no independent representations or warranties, expressed or implied, and assume no liability in connection with the use of this information.

Dave Duff (djd)

Director of Global Quality Assurance



Corporate Headquarters
186 Veterans Dr. Northvale, NJ 07647 USA
www.GlobTek.com

February 17, 2025

EU 2023/1542 battery labeling & waste management requirements declaration BL3500C1865001S1PCMK_R4:2/17/25

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